

HEAVY ENGINEERING CORPORATION LIMITED
(A Government of India Enterprise)
FOUNDRY FORGE PLANT
MATERIALS MANAGEMENT DIVISION
P.O.DHURWA, RANCHI-834 004.
Ph.-(0651)-2401437,2401107; Fax-0651-2401323, 2401571.

SCHEDULE TO L.T.ENQUIRY NO.PUR/FFP/2008/310003/03/ 1370 dt. 20.05.2008

Tender Opening Date:-09-06-2008

SI No.	Description of stores.	Qty. Reqd.	Remarks.
1	Alkyd Base NO Bake Binder (3 Part System) Binder (Part – A)	40.00 MT	Deliver required in phases as per our requirement
2	Accelerator (Part – C)	5.20 MT	

(A) Addition Rate :

Part-A:- 3% of Silica Sand

Part-B:- 4% of Part-A

Part-C:-13% of Part-A

(B) Physical Properties (Developed by Sand Mix)

i) Compressive Strength in 2 hours = 12 Kg./sq.cm.

ii) Compressive Strength in 4 hours = 14 Kg./sq.cm.

iii) Compressive Strength in 24 hours = 30 Kg./sq.cm.

iv) Bench life of sand Mix = 25 minutes (Min.).

v) Deformation after stripping :- Core/Mould should not sag or deform

(C) The material shall be packed in leak proof metallic container marked with TYPE
Storage life, Quantity, name & Trade Mark of manufacturer.

Note:-

- 1.Rate should be written in word & figures.
- 2.Validity of offer for placing order 3 months minimum for placing Purchase order.
- 3.Payment after receipt of material against CRV.
- 4.Earnest money deposit @ 2 % of the quoted value is to be made alongwith the offer in a separate sealed cover. The said amount is to be deposited through demand draft of any nationalized bank in favour of Heavy Engineering Corporation Ltd. Ranchi. The validity of EMD will be 6 months. In case of delay in finalization of order the validity got extended.

Contd...P/2.

5. In case of consideration of order in ones favour the firm will have to submit Security Deposit @ 5 % of purchase order valued. The EMD will be converted Security Deposit and firm will have to submit the DD of balance amount only the SD will be valid till receipt of consignment in HEC stores.
6. Please write Enq. No. & date of opening of the envelope.
7. Please quote rate for free delivery to FFP Store/HEC Ltd.Ranchi. If your rate is Ex-Works, Please quote transport charge separately which will be paid alongwith the payment against P.I.
8. Price should be quoted exclusive of E.D.(if applicable) .In case ,price is inclusive of E.D. ,amount of E.D. must be indicated in the quotation, otherwise quotation will not be considered .
9. Rate should be firm. for one year
10. Rate should not be linked with quantity.
11. Conditional offer will not be accepted.
12. Material will be procured as per our requirement.
13. Sale Tax/VAT: Payable extra. Rate of Sale Tax/Vat should be indicated in quotation.
14. Delivery: - On immediate basis/suiting to our requirement.

(R.K. Sahu)
Sr. Manager (Purchase) FFP